# EFFECT OF THE SIDE CHAIN STRUCTURE ON THE GLASS TRANSI'IION TEMPERATURES OF SOME POLY(THIOCARBONATE)S

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#### ABSTRACT

A series of poly(thiocarbonate)s with aliphatic, aromatic and cycloaliphatic side groups has been prepared and the glass transition temperatures  $(T<sub>s</sub>)$ s of these polymers were measured by differential scanning calorimetry (DSC). The magnitude of the *Tg was* related to the bulkiness, flexibility, and polarity of the pendant groups attached to the polymer main chain. A general decrease in  $T_g$  values is observed when these polymers are compared with the corresponding poly(carbonate)s analogues. Theoretical calculation of  $T<sub>g</sub>$  for some of the polymers were carried out using the method described by Van Krevelen et al. These values are in fair agreement with the experimental values. The critical value of the chain length at which  $T_g$  becomes constant  $(T_g^{\infty})$  was calculated for all the polymers using the relation proposed by Cowie. It was found that the molecular weights of the polymers are too low for *Tg* to become independent of the chain length.

#### INTRODUCTION

Poly(thiocarbonate)s are a new family of amorphous polymers which in many aspects can offer parallel properties and applications to poly(carbonate)s. The aim of this work is to demonstrate essentially how the glass transition temperatures of these polymers can be controlled by introducing structurally-different side groups into the backbone of the polymer. The flexibility, bulkiness, and polarity of pendant groups attached to the main chain can play an important role in determining  $T_g$  since this temperature indicates the onset of long range cooperative chain motion in the polymer sample. It has been observed that the size, polarity and flexibility of the side groups can alter the  $T<sub>e</sub>$  values of poly(carbonate)s [1]. The thermal behaviour of poly(thiocarbonate)s has not been reported in the literature. In this work a series of poly(thiocarbonate)s having different side groups has been prepared and their glass transition temperatures have been measured by DSC.

## EXPERIMENTAL

# *Monomer and polymer preparations and characterizations*

Diphenols were obtained by condensation of phenol with the corresponding aldehyde or ketone according to the procedure of McGreal et al. [2].

Poly(thiocarbonate)s were synthesized by phase transfer catalysis from the diphenols and thiophosgene using several quaternary ammonium and phosphonium salts in dichloromethane as solvent. The syntheses and characterizations of these polymers have been described in detail in our previous publication [3].

### *Molecular weight determinations*

The weight average molecular weights ( $\overline{M}_{w}$ ), the number average molecular weights  $(\overline{M}_n)$  and the polydispersity index  $(\overline{M}_w/\overline{M}_n)$  of the polymers were determined by size-exclusion chromatography (SEC), using a Perkin-Elmer high performance liquid chromatograph (HPLC) equipped with a 6000-Psi (0.84 Pa) pump, a Perkin-Elmer differential refractometer model LC-25 and an injector of 175  $\mu$ l. Three Water Associates Ultra Styragel<sup>TM</sup> Columns (10<sup>3</sup> Å, 10<sup>4</sup> Å and 10<sup>5</sup> Å) in series were used. Tetrahydrofuran was used as eluent and the flow rate was  $1 \text{ mi min}^{-1}$ . The columns were first calibrated with standard polystyrene samples of narrow molecular weight distribution. A calibration curve of the type log  $M = f(V_n)$ , where  $V_n$  is the peak elution volumes for polystyrene standards were used. The  $\overline{M}_{w}$  and  $\overline{M}_{n}$ values of the polymers were calculated with the aid of a computer program based on normalization of the chromatograms [4]. It has been shown that the calibration curve obtained from polystyrene fractions with narrow molecular weight distribution is of adequate precision for determining molecular weights of bisphenol A-poly(carbonate)s [5].

# *Differential scanning calorimetry (DSC)*

The glass transition temperatures  $(T_g)$  of polymer samples were measured using a Perkin-Elmer model DSC-1B differential scanning calorimeter. Polymer samples were dried under reduced pressure in a vacuum oven prior to measurements. Samples (10-15 mg) were weighed into the DSC aluminium pans. Dry nitrogen was used as a purge gas and thermograms were measured between 300 K and 500 K at scan rates of 16 K min<sup>-1</sup>. Regular calibration of the instrument was carried out using metal standards.

Before measuring the glass transition all samples were first heated to the upper temperature limit  $(500 K)$  and quenched to the starting temperature in order to minimize differences in thermal history. The glass transition was located as baseline shift on the thermogram and  $T<sub>g</sub>$  was estimated from the

point of intersection of the sloping portion of the curve resulting from the baseline shift.

### **RESULTS AND DISCUSSION**

The structures of poly(thiocarbonate)s studied are shown in Table 1 and are coded by numbers I-XVII. These 'polymers are further subdivided into four main groups  $(1-4)$  and will be refered to by their respective numbers or groups throughout.

The thermal response of each polymer in the range 300 K-500 K was measured by DSC. Well-defined and reproducible glass transitions were observed for all polymer samples and the results are shown in Table 1.  $T<sub>g</sub>$ values of the corresponding poly(carbonate)s taken from the literature [l] are also listed in Table 1 for comparison. In most cases the  $T_g$  values of poly(thiocarbonate)s are slightly lower than those of the corresponding polycarbonate analogue except for sample VII where the  $T_g$  value was markedly higher than the corresponding polycarbonate. These results agree with the rigidity factor  $\sigma$  found by us [6] for structure VII from dilute solution viscosity measurements. In all cases the steric hindrance parameter  $\sigma$  is lower for poly(thiocarbonate)s than for poly(carbonate)s. This has been explained in terms of the different contribution to the partial double bond character of the CO-O and CS-O groups. Moreover, a  $T_g$  value of 455 K was recently reported by Mikroyanmdis [7] for this polycarbonate. This was measured by DSC at a heating rate of 20 K  $min^{-1}$ . This value is in agreement with our  $T_g$  value for this polymer determined under almost the same conditions and supports the explanation of Mikroyannidis.

Theoretical values of  $T<sub>g</sub>$  for some of the structures studied (see Table 1) were calculated using the method described by Van Krevelen et al. [8]. These values are in fair agreement with experimental values. They can only be regarded as approximate values for poly(thiocarbonate)s since the contribution from the thiocarbonyl group has been assumed to be the same as that of the carbonyl group. In general, the variations of the experimentally obtained  $T_g$  values with the structure for poly(thiocarbonate)s is evident since we have chosen samples with reasonably comparable molecular weights. This should eliminate the effect of the molecular weight on the  $T<sub>g</sub>$  value and consequently the predominant factor affecting  $T_{\rm g}$  should stem from structural variations of the side groups. These variations include mainly the bulkiness as well as rigidity and polarity of the side groups.

If the most important factor influencing  $T<sub>g</sub>$  is considered to be the bulkiness of the pendant groups, which imposes steric restrictions on the rotation of the main chain, then the  $T<sub>s</sub>$  values in each group should increase as the total volume of the side chains [9] increases (see Table 2). Exceptions arise when some degree of flexibility is introduced into the side chain of the



Weight average molecular weights  $\overline{M}_w$ (GPC), number average molecular weights  $\overline{M}_n$ (GPC), polydispersity index ( $\overline{M}_w/\overline{M}_n$ ) estimated from GPC measurements, glass transition temperatures for poly(carbonate)s Weight average molecular weights  $M_w(\text{GPC})$ , number average molecular weights  $M_n(\text{GPC})$ , polydispersity index  $(M_w/M_n)$  estimated from GPC measurements, glass transition temperatures for poly(carbonate)s T<sub>s</sub>(Pc), poly(thiocarbonate)s T<sub>s</sub>(PTC) and the calculated *T*<sub>B</sub> values T<sub>s</sub>(calculated)

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TABLE 1





 $1.42$ <br> $2.30$ <br> $1.74$ 

1.89

1.94  $\mathbf{I}$ 17900

 $\bar{\bf l}$ 

 $46$ 

 $R =$ 

 $(XIN)$ 

394

 $R = -CH<sub>2</sub>CH<sub>3</sub>$ 

 $(XIII)$ 

f



# **TABLE 2**

Volume equivalent <sup>a</sup> [9] values of side chains  $R_1$  and  $R_2$  and Bondi ring volumes  $\degree$  for **poly(thiocarbonate)s with general structure** 





**' Volume equivalents taken from ref. 9.** 

**b Bondi ring volumes taken from ref. 10.** 



Fig. 1. Glass transition temperatures  $(T<sub>g</sub>)$  as a function of total side chain volumes for polymers with aliphatic side chains. ( $\bullet$ ) Group 1; ( $\circ$ ) group 2; ( $\Box$ ) group 3.

polymer causing  $T<sub>g</sub>$  to decrease. This effect can be seen clearly from Fig. 1 for samples III, X, XI and XIII where the *Tg* values of polymers with aliphatic side chains from groups 1, 2 and 3 are plotted against their total side chain volumes [9]. In either of these groups, polymers with one methylene unit in their lateral chains, have lower  $T_{\rm g}$  values than their immediate analogues, although in these samples the volume of the side chain is larger than their preceding polymers. This is also true in the case of a polycarbonate sample belonging to group 2 (see Table 1, sample X) where the  $T_g$  value for this polymer is slightly lower than the preceding sample IX. Insertion of a methylene unit in the side chain of the polymer presumably acts as an internal plasticizer and depresses  $T_g$ . In polymers with longer aliphatic side chain a monotonic increase in  $T_g$  is observed where flexibility of the longer alkyl side group compensate its volume effect (see Fig. 1).



Fig. 2. Variation of the glass transition temperatures  $(T<sub>g</sub>)$  of samples with (a) aromatic groups in the side chain and (b) alicyclic groups in the side chain as a function of total side chain volumes.

Figure 2 shows the variation of  $T_g$  with the total volume of the side chains in samples containing aromatic and alicyclic groups. For samples containing an aromatic side group,  $T<sub>e</sub>$  increases with increasing volume of the aromatic group as well as total side chain volumes. For samples VII, VIII, XII and XIV the dependence of  $T_{g}$  on total volume of their side chains is shown in the right hand side of Fig. 2. The presence of a methylene unit in the side chain of sample XIV lowers its  $T_g$  value compared with samples VII and XII although the total volume of the side chains of this polymer is much larger than those of samples VII and XII. For the polymers with a saturated ring in the side chain (group 4)  $T_g$  increases with increasing ring size.

It is interesting to note that in the case of sample XVII where the cyclohexyl group has a methyl substituent there is an important increase in the  $T_g$  value when it is compared with sample XVI which contains only the cyclohexyl ring as the side group. This can be due to the increased volume of the side chain in XVII, and for the particular conformation of the 4-methylcyclohexyl group, according to the  ${}^{1}H$  NMR spectra of the monomer.

Since polymers containing aromatic and alicyclic side chains show a similar relationship between  $T_g$  with the side group volume, we have shown the latter in the left hand side of Fig 2. We realize that the Bondi volumes for rings [lo] shown in Table 2 are not comparable with volume equivalents [9] for aromatic and aliphatic groups since they are calculated by different methods. Since the cyclohexyl ring has a much larger volume than the phenyl group, those samples with phenyl groups in the side chain and those containing alicyclic rings can be presented in the same Figure for comparison purposes only. In other words a shift in volume for either of the structures does not affect the trend in  $T_{\rm g}$  values observed for these polymers. However we suggest that the higher  $T_{\rm g}$  values obtained for polymers with aromatic side groups, compared with their alicyclic analogues, could be due to the rigidity of the aromatic groups as well as some specific interactions between thiocarbonyl groups and aromatic groups which should lead to greater steric restriction thereby maintaining a high  $T_{\rm g}$  value.

The dependence of the glass transition temperature on molecular weight for ten fractions of sample IX can conveniently be represented by the relation proposed by Flory and Fox [ll]

$$
T_{\rm g} = T_{\rm g}(\infty) - K_{\rm g} M^{-1} \tag{1}
$$

where  $T_{\rm g}$  is the glass transition temperature for a given molecular weight M,  $T_{\rm g}(\infty)$  is the glass transition temperature of infinitely large molecular weight and  $K_{\rm g}$  is a constant characteristic of a given polymer.

The variation of  $T_g$  with molecular weight for ten fractions of sample IX is shown in Fig. 3. A reasonably linear dependence of  $T_g$  on molecular weight is observed. From this an extrapolated value of  $T_{\rm g}(\infty) = 435.6$  K (where  $T_g$  becomes independent of chain length) was obtained. This value is very near to that obtained for a fraction of sample IX with  $\overline{M}_{w} = 2 \times 10^{5}$ 



Fig. 3. Dependence of glass transition temperature  $T_{\rm g}$  against  $(1/\overline{M}_{\rm w})$  for ten fractions of sample IX.

 $(T<sub>g</sub> = 435 \text{ K})$  which indicates that the asymptotic value of  $T<sub>g</sub>$  has been achieved for this particular fraction.

In order to estimate the critical value of the chain length at which  $T_g$ becomes constant  $(T_g(\infty))$  for all polymers, the relation proposed by Cowie [12] was used

 $T_{\rm g}(\infty) = 372.6 \log X_c - 595$  (2)

#### TABLE 3

Number average degree of polymerization ( $\overline{X}_n$ ) and the critical number of chain atoms  $X_c$ values for poly(thiocarbonate)s

Sample code	$\overline{\overline{X}}_n$	$X_c$ <sup>a</sup>	
(I)		64	
(II)	40	69	
(III)	33	68	
(IV)	54	78	
(V)	44	82	
(VI)	45	89	
(VII)		107	
(VIII)	8	116	
(IX)	71	84	
(X)	51	67	
(XI)	60	78	
(XII)	43	109	
(XIII)		75	
(XIV)	51	103	
(XV)		58	
(XVI)	52	93	
(XVII)	62	100	

.' Calculated by using the relation proposed by Cowie [9].

where  $X_c$  is the critical number of chain segments, either bonds or atoms. This relation was obtained by plotting  $T_{g}$  versus log  $X_{g}$  for all carbon backbone polymers, such as polystyrene, poly $(\alpha$ -methyl styrene), polydimethylsiloxane, etc. Cowie suggested that this relation should also be a reasonable guide for predicting the critical chain length of polymers with hetero-atoms in their backbone. The results obtained for poly(thiocarbonate)s are presented in Table 3. These results show that in all samples the degree of polymerization is not large enough to ensure that the asymptotic value of  $T<sub>e</sub>$ is recorded. Indeed when the  $T_{g}(\infty)$  value for the structure IX is introduced into Cowie's relation we obtain  $X_c = 97$  which is near to the  $X_c$  value obtained for sample IX. This shows that the relation can be a working guide for predicting the critical value of chain length in a polymer containing hetero-atoms in the backbone.

### **CONCLUSIONS**

It is concluded from this study that the glass transition temperatures of poly(thiocarbonate)s are in general lower than those of poly(carbonate) analogues. The  $T<sub>g</sub>$  values for poly(thiocarbonate)s are greatly influenced by the rigidity, polarity, and total volume of the side chains. The  $T<sub>e</sub>$  values of poly(thiocarbonate)s containing aromatic groups in the side chain are higher than those containing alicyclic rings. The dependence of  $T<sub>g</sub>$  on molecular weight for ten fractions of sample IX derived from bisphenol-A can be described conveniently by the relation proposed by Flory and Fox. A reasonable linear dependence of *Tg* on molecular weight is obtained for this polymer and a value of  $T_{g}(\infty)$  = 435.6 K was estimated from the extrapola tion of data to infinite molecular weight. The critical value of the chain length  $(X_c)$  at which  $T_g$  reaches its asymptotic value  $(T_g(\infty))$  was estimated by using the relation proposed by Cowie. The results obtained showed that in all cases the molecular weight of the polymers studied here was not high enough for  $T_g$  to reach its asymptotic value.

### **ACKNOWLEDGEMENTS**

We thank Dirección de Investigación (DIUC), Pontificia Universidad Católica de Chile and Fondo Nacional de Ciencias for financial support.

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